



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4148-041
Job Sheet 171499



Part No: D4148-041

Job Qty: 8 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/12/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Small Fab-3		FEB 16 2018
100	Small Fab	8 pcs	2/12/18	2/12/18	0.00	2.40	Small Fab-6		
110	QC	8 pcs	2/12/18	2/12/18	0.00	0.00	QC5		
120	Packaging	8 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3-2		FEB 21 2018
130	QC21-SA	8 Ea	2/12/18	2/12/18	0.00	0.00	QC21	5639	DAS 21 FEB 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	16 Ea (2 ea)	90-Start up Operation	
AN4C13A	Bolt	24 Ea (3 ea)	90-Start up Operation	
D2690-6	Lanyard	8 Ea (1 ea)	90-Start up Operation	
D3910-1	Crosstube Lug	8 Ea (1 ea)	90-Start up Operation	
D4091-1	Mounting Lug	8 Ea (1 ea)	90-Start up Operation	
D4148-1	Crosstube Lug Plate, Fwd	16 Ea (2 ea)	90-Start up Operation	
D4148-3	Stud Receiver, Lower	8 Ea (1 ea)	90-Start up Operation	
D4148-5	Eyebolt Stud	8 Ea (1 ea)	90-Start up Operation	
MS17984-C413	Quick Release Pin	8 pcs (1 ea)	90-Start up Operation	
MS20615-4M18	Rivet	64 Ea (8 ea)	90-Start up Operation	
MS21043-3	Nut	16 Ea (2 ea)	90-Start up Operation	
MS21043-4	Nut	24 Ea (3 ea)	90-Start up Operation	
NAS1149C0332R	Washer	32 Ea (4 ea)	90-Start up Operation	
NAS1149C0432R	Washer	48 Ea (6 ea)	90-Start up Operation	

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Dart Aerospace Ltd.
Dart Aerospace Sweet
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
CANADA S1S 6S2-5200
Tel.: 1 815 836 0000
Fax: 1 815 836 0001
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S043168



Part: D4148-041

Job No: 1711436

Serial: 04148

Revision: 1

Inspected: 10/10/10

81/10/10 12:00
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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	16	201	0
	AN4C13A	24	241	0
	D2690-6	8	37	0
	D3910-1	8	59	0
	D4091-1	8	70	0
	D4148-1	16	64	0
	D4148-3	8	20	0
	D4148-5	8	19	0
	MS17984-C413	8	69	0
	MS20615-4M18	64	465	0
	MS21043-3	16	1,206	0
	MS21043-4	24	1,079	0
	NAS1149C0332R	32	2,037	0
	NAS1149C0432R	48	1,561	0

Part Specifications

Specifications could not be found.



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Master Unit 000929

Tel (613) 632-5200

Containers on Master Unit 000929				
Serial No	Part No	Customer Part No	Status	Quantity
S042754	AN3C12A		Allocated	16
S042752	AN4C13A		Allocated	24
S034617	D2690-6	D2690-6	Allocated	4
S043166	D2690-6	D2690-6	Allocated	4
S042759	D3910-1		Allocated	8
S042762	D4091-1		Allocated	8
S011031	D4148-1		Allocated	1
S042746	D4148-1		Allocated	15
S042806	D4148-3		Allocated	8
S014012	D4148-5		Allocated	1
S042749	D4148-5		Allocated	7
FM138209-9	MS17984-C413	MS17984-C413	Allocated	1
S042765	MS17984-C413	MS17984-C413	Allocated	5
S042766	MS17984-C413	MS17984-C413	Allocated	2
S042772	MS20615-4M18		Allocated	47
S042773	MS20615-4M18		Allocated	17
S042775	MS21043-3	MS21043-3	Allocated	16
S042776	MS21043-4	MS21043-4	Allocated	24
S042778	NAS1149C0332R		Allocated	32
S042777	NAS1149C0432R		Allocated	48